Pressure Regulators K Series



- Pressure-reducing models
- Back-pressure models
- Gas cylinder changeover model
- Vaporizing models



Swagelok[®] K Series Pressure Regulator Features

Stem <

Fine-pitch threads enable precise spring adjustment with low torque.

Stop Plate

This disc provides positive backup to the diaphragm in case of diaphragm overpressure.

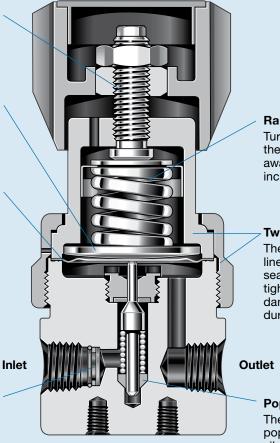
Convoluted Diaphragm

The all-metal diaphragm acts as the sensing mechanism between the inlet pressure and the range spring. The convoluted, nonperforated design ensures greater sensitivity and longer life. A piston sensing mechanism (shown below) can accommodate higher pressures.

Gauze Inlet Filter

Regulators are susceptible to damage from system particles. Swagelok pressure-reducing regulators include a 25 µm filter held in the inlet port by a retaining ring. It can be removed easily for cleaning or to use the regulator in liquid service.





Range Spring

Turning the handle compresses the spring, pushing the poppet away from the seat and increasing outlet pressure.

Two-Piece Cap

The two-piece design provides linear load on the diaphragm seal when the cap ring is tightened, eliminating torque damage to the diaphragm during assembly.

Poppet Damper

The poppet damper keeps the poppet aligned and reduces vibration and resonance.

Venting Options

The **self-vent** option allows excess outlet pressure to vent through the body cap. This can occur when downstream flow is suddenly reduced or when the handle is adjusted to a lower pressure with little or no flow downstream.

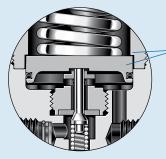
The **captured-vent** option includes a 1/8 in. female NPT connection and stem seal in the body cap^① to allow monitoring of the diaphragm or piston sensing mechanism. It also allows containment of hazardous gas or liquid media should a diaphragm or piston rupture.

Self-vent and captured-vent options can be ordered together so that hazardous gas or liquid media can be contained if vented.

 ${\scriptstyle \textcircled{O}}$ The captured-vent port is in the bottom of the KHR series body.

Piston Sensing Mechanism

Piston sensing mechanisms typically are used to regulate higher pressures than a diaphragm can withstand. They are also more resistant to damage caused by pressure spikes and have a short stroke to maximize cycle life.



Fully-Contained Piston The piston is contained by a shoulder in the regulator body cap to prevent piston blowout if the regulator outlet is overpressurized.



General-Purpose Diaphragm-Sensing Back-Pressure Regulators (KBP Series)

The KBP series is a high-sensitivity, general-purpose regulator designed to control back-pressure levels in analytical or process systems upstream of the regulator. The convoluted diaphragm provides excellent sensitivity and set-point repeatability. The metal-to-metal diaphragm seal minimizes the potential for leakage.

Features

- Convoluted, nonperforated diaphragm
- Metal-to-metal diaphragm seal
- Low internal volume
- Two-piece cap design provides linear load on the seal

Technical Data

Maximum Inlet Pressure

Equal to pressure control range

Pressure Control Ranges

0 to 10 psig (0.68 bar) through 0 to 500 psig (34.4 bar)

Flow Coefficient (C_v)

0.20

See page 49 for flow graphs.

Maximum Operating Temperature

- 176°F (80°C) with PCTFE retainer seal
- 392°F (200°C) with PEEK retainer seal Weight
- 2.4 lb (1.1 kg)

Ports

- 1/4 in. female NPT inlet, outlet, and gauge ports (all body materials)
- 1/4 in. tube butt weld inlet, outlet, and gauge ports (316 SS body material only)
- 1/4 in. VCR inlet, outlet, and gauge ports (316 SS body material only)



	Cover
Stem nut	
Stem	Knob handle
Spring stabilizer	Spring button
Stop plate	Range spring
Cap ring	Body cap
Diaphragm	Seat
	Seat retainer
	Retainer seal
Inlet	Outlet
Body	

	316 SS	Brass CW721R	
Component	Material		
Knob handle, cover	Nylon with 316 SS insert		
Spring button	316 SS (0 to 500 psig range) Zinc-plated steel (all other ranges)		
Spring stabilizer $^{}$	301 SS		
Range spring	316 SS (0 to 10 through 0 to 50 psig control ranges) Zinc-plated steel (0 to 100 through 0 to 500 psig control ranges)		
Stem, stem nut, cap ring, stop plate, body cap, panel nuts ²	316 SS		
VCR nuts [®]	316 SS	-	
Nonwetted lubricant	Hydrocarbon-based		
Seat retainer	316 SS		
Retainer seal	PCTFE or PEEK		
Seat	Fluorocarbon FKM or Kalrez		
Diaphragm ³	Alloy X-750		
Body	316 SS	Brass CW721R	
Tube butt weld ports, [®] VCR gland ports [®]	316L SS	_	
Wetted lubricant	PTFE-based		

Wetted components listed in italics.

1 Not included in regulators with 0 to 500 psig (0 to 34.4 bar) control range.

Not shown.

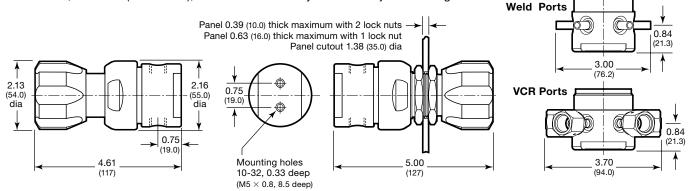
③ Regulators with control ranges higher than 0 to 100 psig (0 to 6.8 bar) are assembled with two diaphragms.

Materials of Construction



Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



Ordering Information

Build a KBP series regulator ordering number by combining the designators in the sequence shown below.

4 5 6 7 8 9 10 11 12 13 14 15 16 KBP 1 J 0 A 4 D 5 A 2 0 0 0 0

4 Body Material

- **1** = 316 SS
- 2 = Brass CW721R
- A = 316 SS, ASTM G93 Level E-cleaned
- B = Brass, ASTM G93 Level E-cleaned
- **C** = 316 SS, SC-11–cleaned
- **D** = Brass, SC-11–cleaned

5 Pressure Control Range

- C = 0 to 10 psig (0 to 0.68 bar) D = 0 to 25 psig (0 to 1.7 bar) E = 0 to 50 psig (0 to 3.4 bar) F = 0 to 100 psig (0 to 6.8 bar) G = 0 to 250 psig (0 to 17.2 bar)
- J = 0 to 500 psig (0 to 34.4 bar)

6 Maximum Inlet Pressure

0 = Not applicable (equal to pressure control range)

7 Port Configuration

A, D, G, V

See Port Configurations, page 52.

8 Ports

- $\mathbf{4} = 1/4$ in. female NPT
- T = 1/4 in. \times 0.035 in. tube butt weld $^{\textcircled{}}$
- **V** = 1/4 in. VCR gland, no nuts¹
- X = 1/4 in. rotatable female VCR fitting^①
- $\mathbf{Y} = 1/4$ in. rotatable male VCR fitting^①
- Available only with 316 SS body material in A port configuration. Not available ASTM G93 Level E-cleaned.
- ② For use with VCR split-nuts, which can be ordered separately. See the Swagelok VCR Metal Gasket Face Seal Fittings catalog, MS-01-24.

9 Seat, Seal Material

- A = Fluorocarbon FKM, PCTFE
- **B** = Kalrez, PCTFE
- **C** = Fluorocarbon FKM, PEEK
- D = Kalrez, PEEK

10 Flow Coefficient (C_v)

5 = 0.20

11 Sensing Mechanism, Vent

A = Alloy X-750 diaphragm, no vent
 E = Alloy X-750 diaphragm, captured vent, no self vent

12 Handle, Mounting

Tube Butt

- **2** = Knob
- 3 = 316 SS antitamper nut
- 6 = Knob, panel mount

7 = 316 SS antitamper nut, panel mount For knob handle color options, see page 56.

13 Valves

0 = No valves

14 Cylinder Connections

0 = No connections

15 Gauges

0 = No gauges For inlet gauge options, see page 54.

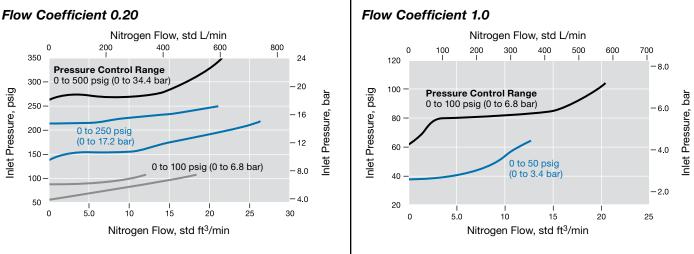
16 Options

0 = No options

K Series Back-Pressure Regulator Flow Data

The graphs illustrate the change in inlet pressure as the flow rate increases.

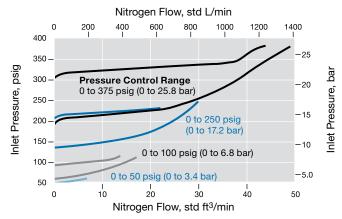
KBP Series



KFB Series

KCB Series

Flow Coefficient 0.20





52 Pressure Regulators, K Series

Port Configurations

Port configurations are available as shown in the regulator ordering information pages. The symbols indicate the port location of *factory-assembled* accessories. For alternative accessory locations, contact your authorized Swagelok representative.



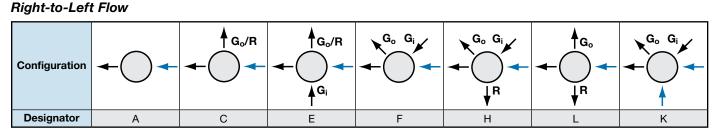
e port configurations. Contact your ge or authorized Swagelok representative for more information.

Select regulators are available

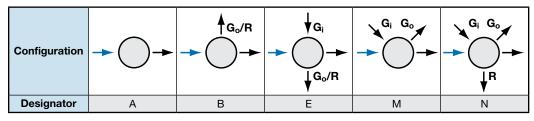
on special order with additional

Factory-assembled *cylinder connections* are placed on a filtered inlet port; *isolation valves* are placed on an outlet port 180° from the cylinder connection.

Pressure-Reducing Regulators

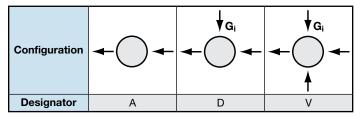


Left-to-Right Flow

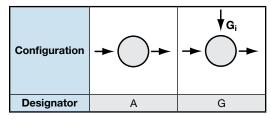


Back-Pressure Regulators

Right-to-Left Flow

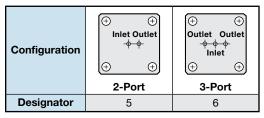


Left-to-Right Flow



MPC Port Configurations

Pressure Reducing



Back Pressure

Configuration	(+) (+) Outlet Inlet (+) (+) (+) (+)	(+) (+) Inlet Inlet (+) (+) Outlet (+) (+)
	2-Port	3-Port
Designator	7	8

